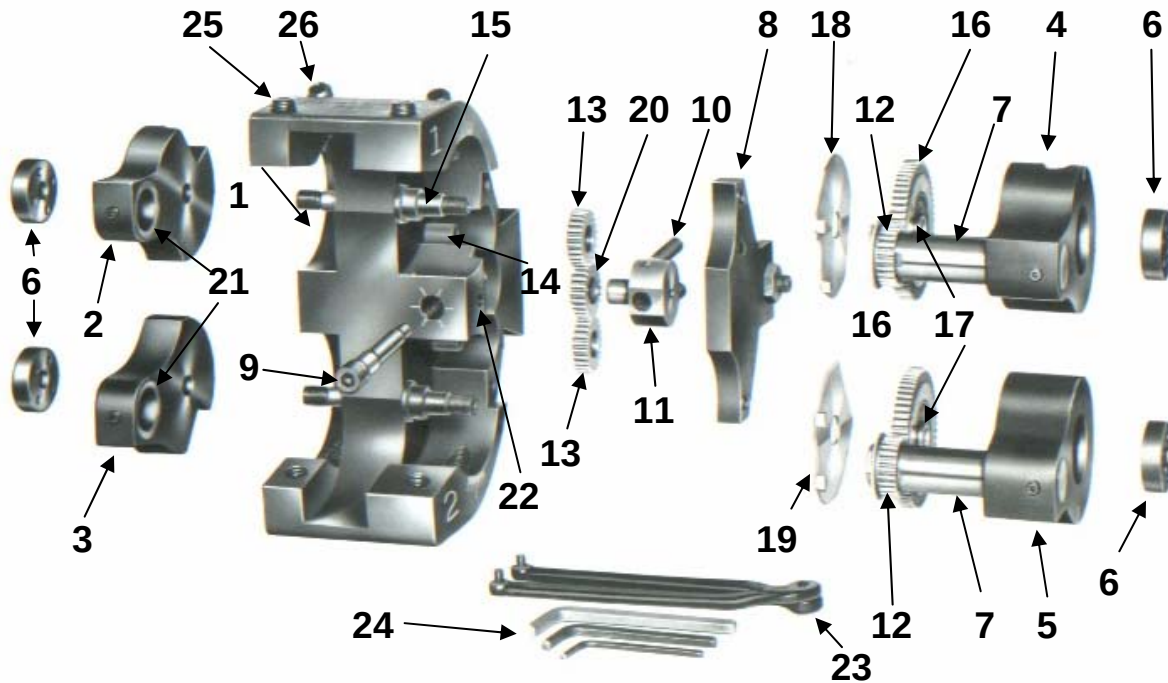


PARTS LIST

THREAD ROLLING ATTACHMENTS

B8 – B10 – B13 – B18 – B36

IMPORTANT: When ordering parts, always furnish size and serial number of attachment.



SYMBOL #	PART NAME	SYMBOL #	PART NAME
1	Head Body	17	Idler Gear Bearing
2	#1 Solid Arm (incl'd'g bearing)	18	#1 Chip Guard
3	#2 Solid Arm (incl'd'g bearing)	19	#2 Chip Guard
4	#1 Geared Arm (incl'd'g spacer & bearing)	20	Compensator Gear
5	#2 Geared Arm (incl'd'g spacer & bearing)	21 A	Thrust Bearing (anti-friction)
6	Arm Clamping Nut	21 B	Thrust Washer (carbide) -optional
7	Roll Pin (specify carbide or bronze)	22	Locking Screw
8	Cover Plate	23	Spanner Wrench
9	Matching Adjusting Screw	24	Hex Wrenches
10	Compensator Spring	25	Arm Adjusting Screw
11	Compensator Block	26	Arm Locking Screw
12	Drive Gear	27	Bronze Thrust Bushing- not shown
13	Intermediate Gear		(for geared arm – obsolete)
14	Gear Stud	28 A	#1 Roll Gap Spacer- 1 notch- not shown
15	Arm Pivot Shaft	28 B	#2 Roll Gap Spacer- 1 notch- not shown
16	Large Idler Gear		

STANDARD PARTS PRICE LIST

SERIES B THREAD ROLLING ATTACHMENT

SYMBOL	NAME OF PART	THREAD ROLL HEAD									
		B8		B10		B13		B18		B36	
NO.		1/2"		5/8"		13/16"		1 1/8"		2 1/4"	
	Thread Diameter Capacity										
	Complete Attachment	200U551	\$2,893	200U552	\$3,436	200U553	\$4,073	200U554	\$4,473	200U555	\$5,066
1	Head Body	8174050	\$1,374	8200440	\$1,287	8199390	\$1,693	8200160	\$1,986	8200460	\$2,352
2	#1 Solid Arm (incl. bearing)	8179260A	\$261	8177570A	\$285	8177610A	\$298	8177600A	\$345	8177510A	\$383
3	#2 Solid Arm (incl. bearing)	8179270A	\$261	8177580A	\$285	8177620A	\$298	8177590A	\$345	8177520A	\$383
4	#1 Geared Arm (incl. spacer & brg)	8199960A	\$424	8199910A	\$334	8199880A	\$411	8199930A	\$473	8199990A	\$526
5	#2 Geared Arm (incl. spacer & brg)	8199970A	\$424	8199920A	\$334	8199890A	\$411	8199940A	\$473	8200000A	\$526
6	Arm Clamping Nut	8168640	\$40	8164220	\$36	8163440	\$35	8164780	\$44	8164780	\$44
7A	Roll Pin - carbide	8168620	\$74	8152690	\$85	8152700	\$111	8152710	\$154	8164870	\$187
7B	Roll Pin - bronze	8188160	\$40	8169980	\$40	8169990	\$40	8170000	\$40	8170020	\$44
8	Cover Plate	8174450	\$127	8180930	\$118	8165930	\$153	8165160	\$151	8165760	\$214
9	Matching Adj. Screw	8168550	\$110	8164370	\$107	8164520	\$114	8165020	\$127	8164840	\$131
10	Compensator Spring	8168560	\$7	8164380	\$4	8172070	\$4	8172080	\$4	8172090	\$4
11	Compensator Block	8168540	\$88	8164280	\$93	8164450	\$120	8164960	\$133	8164850	\$168
12	Drive Gear	8172030	\$68	8164260	\$87	8164430	\$114	8164940	\$121	8164790	\$159
13	Intermediate Gear	8168520	\$58	8164270	\$54	8164440	\$71	8164950	\$79	8164800	\$98
14	Gear Stud	8168530	\$27	8164230	\$15	8164400	\$16	8164910	\$17	8164830	\$19
15	Arm Pivot Shaft	8172040	\$69	8164620	\$50	8172020	\$56	8164890	\$60	8164770	\$96
16	Large Idler Gear	8168510	\$63	8164250	\$69	8164420	\$86	8164930	\$100	8164820	\$125
17	Idler Gear Bearing	8168580	\$23	8164210	\$25	8164560	\$27	8165060	\$32	8164880	\$36
18	#1 Chip Guard	8174030	\$20	8164300	\$15	8164540	\$15	8165030	\$15	8164750	\$15
19	#2 Chip Guard	8174040	\$20	8164310	\$15	8164530	\$15	8165040	\$15	8164760	\$15
20	Compensator Gear	8168520	\$58	8164270	\$54	8164440	\$71	8164950	\$79	8164810	\$98
21A	Thrust Bearing (anti-friction)	8186110	\$80	8186111	\$63	8202490	\$45	8202491	\$48	8186114	\$55
21B	Thrust Washer (carbide)--optional	8168590	\$61	8166260	\$66	8166270	\$77	8166280	\$75	8166290	\$80
22	Locking Screw	8414800	\$3	9415202	\$3	9094453	\$8	9094453	\$8	9094457	\$8
23	Spanner Wrench	8180470	\$65	8025501	\$48	8025501	\$48	8025501	\$48	8025501	\$48
24	Hex Wrenches (each)		\$3		\$3		\$3		\$3		\$3
25	Arm Adjusting Screw	8416030	\$4	8416040	\$4	8416050	\$4	8416050	\$4	8416060	\$4
26	Arm Locking Screw	9544670	\$4	8416042	\$4	8416051	\$4	8416052	\$4	8416061	\$4
27	Bronze Thrust Bushing	8179230	\$38	8179220	\$38	8179190	\$38	8178860	\$38	8179160	\$42
28A	#1 Roll Gap Spacer -- 1 notch	8199981	\$15	8199901	\$15	8199871	\$15	8199951	\$15	8200011	\$15
28B	#2 Roll Gap Spacer -- 2 notches	8199982	\$15	8199902	\$15	8199872	\$15	8199952	\$15	8200012	\$15
	Micrometer Setting Gage	001U107	\$371	001U58	\$371	001U59	\$371	001U60	\$371	001U261	\$371
	Max. Modified Solid Arm #1	8197340	\$440	8200790	\$440	8200830	\$473	8191580	\$436	8174970	\$617
	Max. Modified Solid Arm #2	8197350	\$440	8200800	\$440	8200840	\$473	8191590	\$436	8174980	\$617
	Thread Rolling Attach. Handbook	\$25 (included with purchase of new attachment)									
	Adapters	We stock over 25 popular adapters - Call with your application									

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Prices subject to change without notice

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